

Work Order ID 165137

Thursday, August 17, 2017 1:42:29 PM

646.9601
B 165137
REV. N/C

165137

Page 1

Item ID: 646.9601

Revision ID:

Item Name: Upper Cutter Assembly

Start Date: 8/25/2017 Start Qty: 20.00

Required Date: 8/30/2017 Req'd Qty: 20.00

Reference:

Approvals: Process Plan: um

QC: _____

Date: 7/8/17

Date: _____

Tooling: _____

SPC (Y/N): _____

Date: _____

Date: _____

N900040100

Cust Item ID:

Customer:

Setup Start *NS1*

Stop *NS2*

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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646.9600	N/C
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110	Pick Kit	0.00							
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110

Packaging

Memo

0.00

Packaging

120

120

Small Fab

Small Fab

Memo

Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.

19.18

A/R RTV LOCTITE 598: 138424

exp. date: 06/19

130

130

QC

Quality Control

QC5- Inspect part completeness to step on W/O	0.00
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Memo

0.40

5x 17/09/17 36 9-89

5x 17/09/16 36 9-89

4 SEP 27 2017

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NR2

SEP 27 2017

Picklist Print

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Work Order ID: 165137

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Parent Item: 646.9601

646 9601

Parent Item Name: Upper Cutter Assembly

Start Date: 8/25/2017

Required Date: 8/30/2017

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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646.9701		Manufactured	No			110	Each	8.0000	1	20			
646 9701									**				
Cutter Sub Assembly													

Location

Loc Qty

Loc Code

CCK007

8

165075 (3x)

162494

3

162494 (PK)

161786

1

2/1/2019

160771

4

2/12/2019

646.9811		Manufactured	No			110	Each	6.0000	1	20			
646 9811									**				
Upper Deflector													

Location

Loc Qty

Loc Code

cck011

6

4

160988

6

MS21042L08		Purchased	No			110	Each	711.0000	3	60			
MS21042L 08									**				
Nut													

Location

Loc Qty

Loc Code

GA

94

3

m135978

94

ST303

617

m133922

32

m137951

186

m138045

74

m138207

125

m138237

200

138333

(9x)

DAS
36
9-89

DAS
36
9-89

DAS
36
9-89

Picklist Print

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Work Order ID: 165137

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Parent Item: 646.9601

646 9601

Parent Item Name: Upper Cutter Assembly

Start Date: 8/25/2017

Required Date: 8/30/2017

Start Qty: 20.00

Required Qty: 20.00

MS27039-08-19

Purchased

No

110

Each

245.0000

3

60

MS27039-08-19

Screw

17/09/22
DAS
36
9-89

Location

Loc Qty

Loc Code

GA

30

m135948

26

m137178

4

ST277

215

m137464

11

m138045

54

m138207

50

m138237

100

3

NAS1149FN832P

Purchased

No

110

Each

1,361.000

6

120

NAS1149FN832P

Washer

17/09/22
DAS
36
9-89

Location

Loc Qty

Loc Code

GA

841

M135058

208

M136182

40

M136866

43

M137820

550

ST263

520

M137820

520

6

138336
18x

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02743				SHEET 1 OF 1	
	DWG NO. 646.9600	REV IN/C	PREPARED BY S.HUFF	DATE: 01/07/10	EFFECT ON DWG ☐ INC. ☒ UNINC.	
	DWG TITLE: CUTTER ASSY					
	APPROVED BY:	ENGR <i>P Brans</i>	MFG <i>Amel Gony</i>	QC <i>Wendy Lynn</i>	EFF: NEXT ORDER	
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: REVISED SCREW LENGTH.				

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 165137

UM 17/8/16

3	R	601.3157	3	3	3	SCREW	MS27039-0818
			.9603	.9602	.9601		
F/N	TC	PART NUMBER	QTY		DESCRIPTION		MATERIAL/SPECIFICATION
DOCUMENTS EFFECTED: ☐ MDL ☐ INSTALL INSTRUC ☒ ICA ☐ FMS ☒ BOM							CHANGE CATEGORY ☐ MAJOR ☒ MINOR
							DER REVIEW REQUIRED ☐ YES ☒ NO

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	LAST PRODUCTION REVISION #81		ILAC
2	WITH RELEASE	04/00/07	P. BAYCO

